

Machine Erect Product Specification

General Data

| | |
|-----------------------------|-----------------------|
| Edmed Stock Description | 600 x 400 x 182 Black |
| Customer | Stock Item |
| Inner Dimensions (mm) LxWxH | 586 x 390(382) x 185 |
| Outer Dimensions (mm) LxWxH | 591 x 395 x 193 |
| Box Weight (gms) (+/- 5%) | 615 |
| Promoted Use | Outer Packaging |
| Forme No. | 10382 |
| CAG No. | 291 |

Material Specifications

| | |
|-----------------------|-------------------|
| Composition Code | BE |
| Closure Type | Hotmelt Glue |
| Inner Colour | Brown Kraft |
| Outer Colour | Black |
| Number of Colours | 1 colour on Brown |
| Percentage Recycled | 69% |
| Percentage Recyclable | 100% |

Delivery Specification

| | |
|---------------------------|-------------------|
| Pallet Type | Wood / Plastic |
| Pallet Size | 1200 x 1000 (Std) |
| Boxes per Pallet | 55 |
| Pallet Traceability Label | Yes |
| Top Box Upside Down | Yes |
| Pallet Wrapped | Yes |

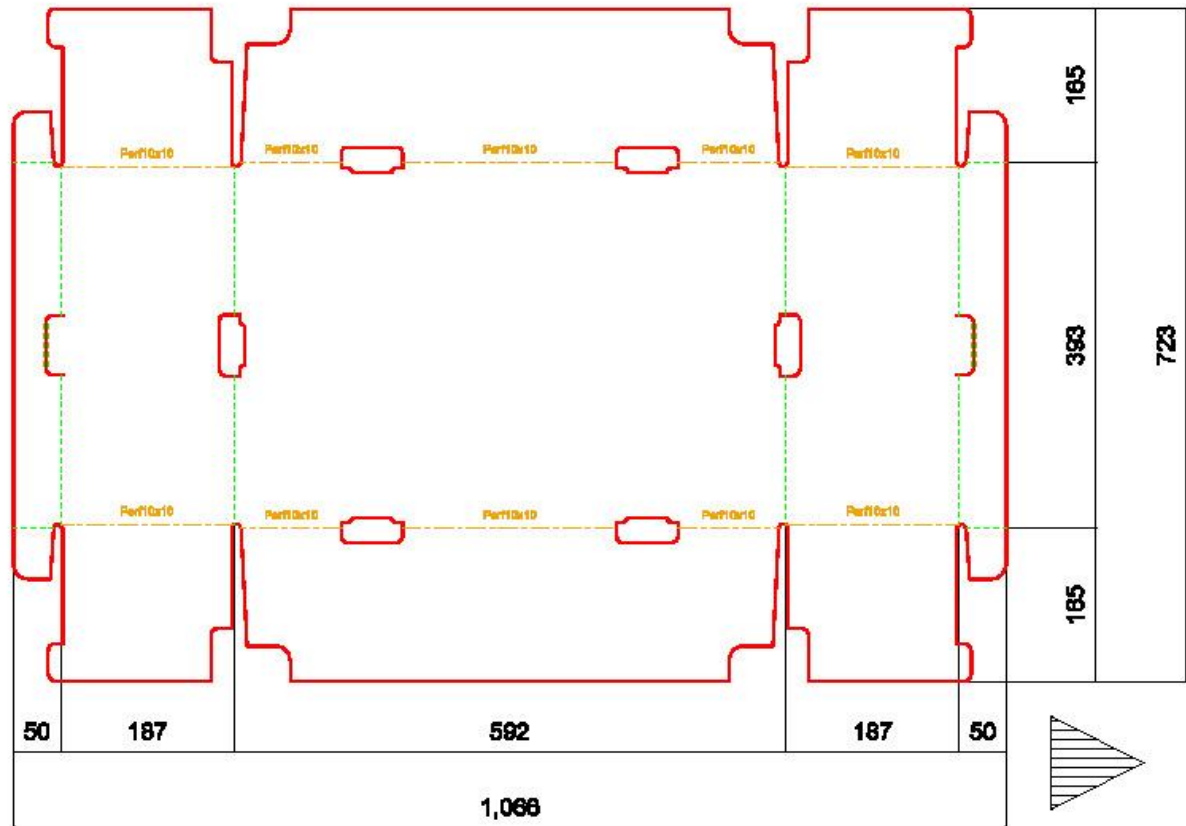
Storage Specification

| | |
|------------------------|--|
| Temperature Range | 10 - 25°C |
| Store Under Cover | Yes |
| Pallet Stackable | Yes (Max 2 High) |
| Additional Information | Do not store in direct sunlight Do not store in damp environments |





| | | |
|-------------------------------------|------------------|---------------------------------|
| Customer: Franklin Edmed & Sons | Cust No: 200537 | Spec No: 743996 |
| Cust Ref: 600 x 400 x 182 | Closure: Unglued | Project No: UK2005NOR0422 |
| Internal Dimension: 587 x 388 x 182 | Flute: B/E | Fefco Code: 90005, Discut Blank |
| Blank Size: 1,066 x 723 | COJA: 0.718sq m | Forme No: 10382 |
| | Rack No: 7085 | Product No: 5778 |



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CONFIDENTIAL

| | | | |
|--------------------|---------------------------------------|-----------------|--------------------|
| INSIDE VIEW | Layer Notes: (NORGERAY 26/04/2007) | Production App: | Designer: NORGERAY |
| | | | Date: 26/04/2007 |

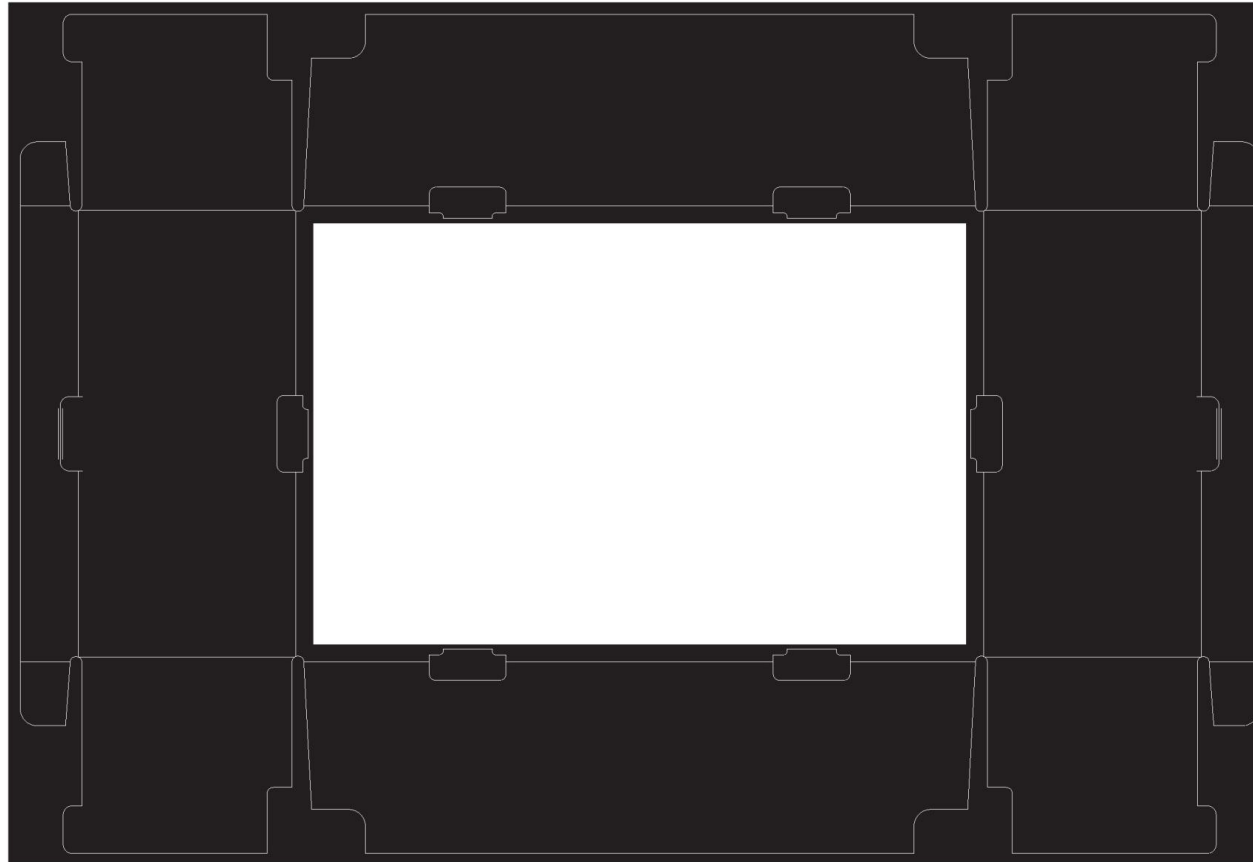
PDF created with pdfFactory trial version www.softwire-partners.co.uk

| | |
|----------|--------|
| CUST No: | 200537 |
| CAG No: | 291 |
| CAL No: | 1 |

| | | |
|-----------|-----------------------|----|
| CUSTOMER | F. EDMED & SONS LTD | |
| CUST REF: | M/E 600X400X182 BLACK | |
| COLOUR | 1.Black 11 | 2. |
| ORDER: | 3. | 4. |

| | |
|---------------|-------------|
| SUPPLIER: | VW GRAPHICS |
| SUPPLIER REF: | VW36506 |
| DATE: | 05.05.05 |
| MACHINE: | WARD |

| | | | |
|-------------|--------|---------|---|
| Drawing No: | 743996 | NO OUT: | 2 |
| REMARKS | | | |



RACK No 3104

| | | | | | | |
|------------------------|-----------|--------|--|-------------------|--------|--|
| SETTING HISTORY | INK | UNIT 1 | | IMPRESSION | UNIT 1 | |
| | VISCOSITY | UNIT 2 | | | UNIT 2 | |
| | | UNIT 3 | | | UNIT 3 | |
| | | UNIT 4 | | | UNIT 4 | |

SKG UK Performance Evaluation Centre,
Smurfit Kappa Northampton,
Moulton Way,
Northampton,
NN3 6XJ

Date: 9th August 2007

| DECLARATION OF COMPLIANCE | |
|---|--|
| PACKAGING INTENDED TO BE IN CONTACT WITH FOODSTUFF | |
| Company: | Smurfit Kappa Northampton |
| Product: | Corrugated Fibreboard Manufactured For Franklin Edmed |

1. We hereby declare that the papers used for the production of the corrugated packaging produced by Smurfit Kappa Northampton Corrugated plant complies with purity, organoleptic inertness and no transfer of antimicrobial product specifications as laid down in the following regulations:

- **Regulation 1935/2004** of Council and European Parliament on 27-10-2004.
- **Resolution AP (2002)1** : Paper and Board - Material and articles intended to come into contact with foodstuff.
- **German recommendation BfR XXXVI** on papers and boards intended to come into contact with foodstuffs ("Deutschen Empfehlung XXXVI zur gesundheitlichen Beurteilung von Kunststoffen im Rahmen des Lebensmittel- und Bedarfsgegenständegesetzes, 34. Mitteilung, Bundesgesundheitsblatt 10, 14 (1967), einschließlic 206. Mitteilung, Bundesgesundheitsblatt 46, 444 (2003), stand vom 1.2.2005. »).
- **French Decree n° 92/631** relating to material and objects intended to come into contact with foodstuffs, products and beverages for human or animal food, completed by the guide for Good Manufacturing Practice of

papers and boards and converted paper and board articles intended for food contact use (“Guide de Bonnes Pratiques pour la fabrication des papiers et cartons et des articles transformés en papier et carton destinés au contact des denrées alimentaires” BPF) and completed by the Information Note n° 2004-64 of a department (DGCCRF) of the French ministry for Economy, Finance and Industry.

2. We declare that Smurfit Kappa Northampton Corrugated plant has implemented a management system for the safety of packaging intended to be in contact with foodstuff (BRC/IOP), in compliance with the requirements of Regulation 1935/2004/EC and Resolution AP(2002)1 both relating to material and objects intended to come into contact with foodstuffs. The site is certified to BRC/IOP food contact standard by the Royal Society for the Promotion of Health. The most recent audit is available on request.

This allows us to state that the corrugated fibreboard produced by Smurfit Kappa Northampton complies with the framework regulation 1935/2004/EC and can be used safely for food packaging. Corrugated fibreboard manufactured by Smurfit Kappa Northampton can be used in direct contact with type Type II & III foodstuff (dry, non fatty foodstuff).

Mrs. C. Haywood

UK Product Support Manager

Performance Evaluation Centre