

Machine Erect Product Specification

General Data

Edmed Stock Description	600 x 400 x 180 Union Jack Ext
Customer	Stock Item
Inner Dimensions (mm) LxWxH	572 x 382(370) x 180
Outer Dimensions (mm) LxWxH	588 x 394 x 195
Box Weight (gms) (+/- 5%)	635
Promoted Use	Outer Packaging
Forme No.	10996
CAG No.	763

Material Specifications

Composition Code	BC
Closure Type	Hotmelt Glue
Inner Colour	Brown Kraft
Outer Colour	Red and Blue
Number of Colours	2 colours on White
Percentage Recycled	55%
Percentage Recyclable	100%

Delivery Specification

Pallet Type	Wood / Plastic
Pallet Size	1200 x 1000 (Std)
Boxes per Pallet	55
Pallet Traceability Label	Yes
Top Box Upside Down	Yes
Pallet Wrapped	Yes

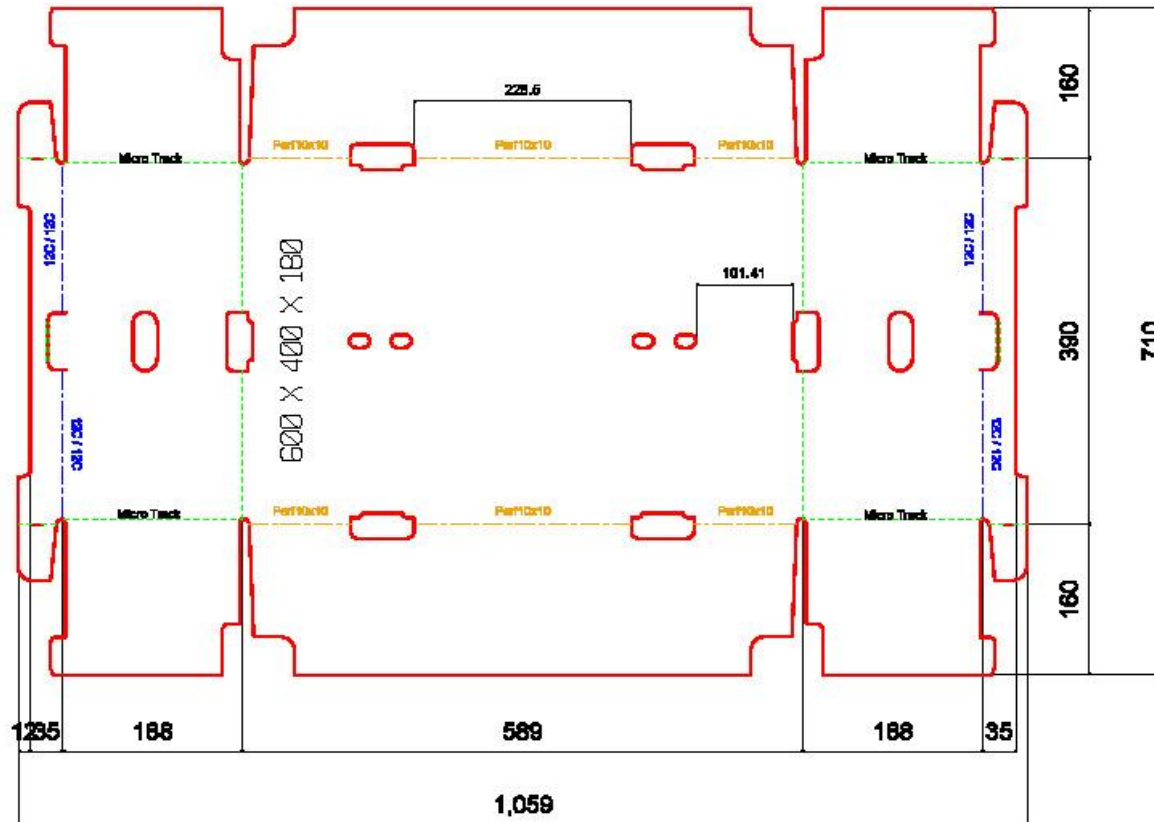
Storage Specification

Temperature Range	10 - 25°C
Store Under Cover	Yes
Pallet Stackable	Yes (Max 2 High)
Additional Information	Do not store in direct sunlight Do not store in damp environments





Customer: Franklin Edmed & Sons		Cust No: 200537	Spec No: 754371
Cust Ref: 600x400x180 Capespan		Closure: Unglued	Project No: UK2008NOR0536
Internal Dimension: 581 x 382 x 180		Flute: B/C	Fefco Code: 90005, D/C
Blank Size: 1,059 x 710	COUA: 0.681sq m	Rack No: AO236	Forme No: 10996
Product No: 12132			



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CONFIDENTIAL

INSIDE VIEW

Layer Notes:
(NORTAWAL 06/05/2008)

Production App:

Designer: NORTAWAL

Date: 06/05/2008

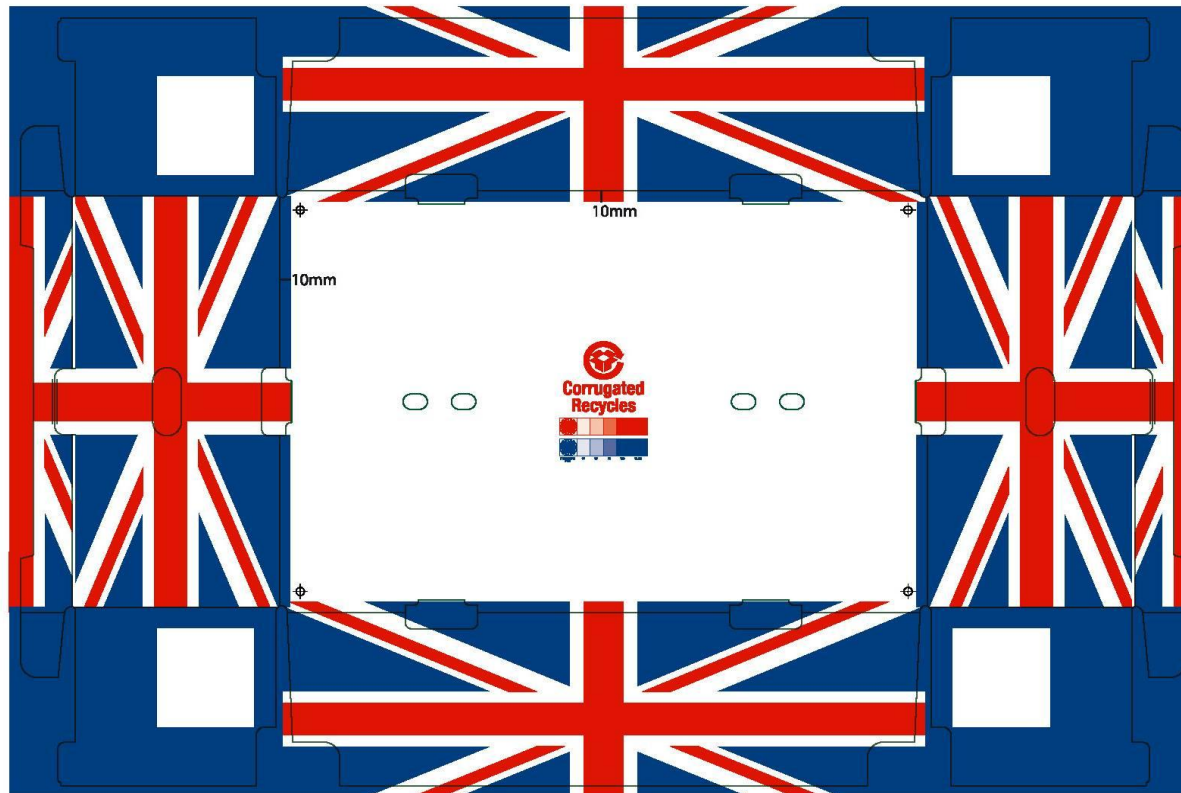
CUST No:	200537
CAG No:	763
CAL No:	1

CUSTOMER	Frank Edmed & Sons	
CUST REF:	600x400x180 Union Brn	
COLOUR	1.Red 300	2.Blue 10
ORDER:	3.	4.

SUPPLIER:	V & W GRAPHICS
SUPPLIER REF:	VW115251
DATE:	24-05-10
MACHINE:	DRO/Ward

Drawing No:	723658	NO OUT:	2
REMARKS			

RACK No	1561-1562
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SETTING HISTORY	INK VISCOSITY	UNIT 1		IMPRESSION	UNIT 1	
		UNIT 2			UNIT 2	
		UNIT 3			UNIT 3	
		UNIT 4			UNIT 4	

SKG UK Performance Evaluation Centre,
 Smurfit Kappa Northampton,
 Moulton Way,
 Northampton,
 NN3 6XJ

Date: 9th August 2007

DECLARATION OF COMPLIANCE PACKAGING INTENDED TO BE IN CONTACT WITH FOODSTUFF	
Company:	Smurfit Kappa Northampton
Product:	Corrugated Fibreboard Manufactured For Franklin Edmed

1. We hereby declare that the papers used for the production of the corrugated packaging produced by Smurfit Kappa Northampton Corrugated plant complies with purity, organoleptic inertness and no transfer of antimicrobial product specifications as laid down in the following regulations:

- **Regulation 1935/2004** of Council and European Parliament on 27-10-2004.
- **Resolution AP (2002)1** : Paper and Board - Material and articles intended to come into contact with foodstuff.
- **German recommendation BfR XXXVI** on papers and boards intended to come into contact with foodstuffs ("Deutschen Empfehlung XXXVI zur gesundheitlichen Beurteilung von Kunststoffen im Rahmen des Lebensmittel- und Bedarfsgegenständegesetzes, 34. Mitteilung, Bundesgesundheitsblatt 10, 14 (1967), einschließBlich 206. Mitteilung, Bundesgesundheitsblatt 46, 444 (2003), stand vom 1.2.2005. »).
- **French Decree n° 92/631** relating to material and objects intended to come into contact with foodstuffs, products and beverages for human or animal food, completed by the guide for Good Manufacturing Practice of

papers and boards and converted paper and board articles intended for food contact use ("Guide de Bonnes Pratiques pour la fabrication des papiers et cartons et des articles transformés en papier et carton destinés au contact des denrées alimentaires" BPF) and completed by the Information Note n° 2004-64 of a department (DGCCRF) of the French ministry for Economy, Finance and Industry.

2. We declare that Smurfit Kappa Northampton Corrugated plant has implemented a management system for the safety of packaging intended to be in contact with foodstuff (BRC/IOP), in compliance with the requirements of Regulation 1935/2004/EC and Resolution AP(2002)1 both relating to material and objects intended to come into contact with foodstuffs. The site is certified to BRC/IOP food contact standard by the Royal Society for the Promotion of Health. The most recent audit is available on request.

This allows us to state that the corrugated fibreboard produced by Smurfit Kappa Northampton complies with the framework regulation 1935/2004/EC and can be used safely for food packaging. Corrugated fibreboard manufactured by Smurfit Kappa Northampton can be used in direct contact with type Type II & III foodstuff (dry, non fatty foodstuff).

Mrs. C. Haywood

UK Product Support Manager

Performance Evaluation Centre