

Machine Erect Product Specification

General Data

Edmed Stock Description	600 x 400 x 140 Green
Customer	Stock Item
Inner Dimensions (mm) LxWxH	577 x 379(370) x 126
Outer Dimensions (mm) LxWxH	590 x 395 x 138
Box Weight (gms) (+/- 5%)	520
Promoted Use	Outer Packaging
Forme No.	10
CAG No.	34

Material Specifications

Composition Code	BC
Closure Type	Hotmelt Glue
Inner Colour	Brown Kraft
Outer Colour	Green
Number of Colours	1 colour on Brown
Percentage Recycled	56%
Percentage Recyclable	100

Delivery Specification

Pallet Type	Wood / Plastic
Pallet Size	1200 x 1000 (Std)
Boxes per Pallet	80
Pallet Traceability Label	Yes
Top Box Upside Down	Yes
Pallet Wrapped	Yes

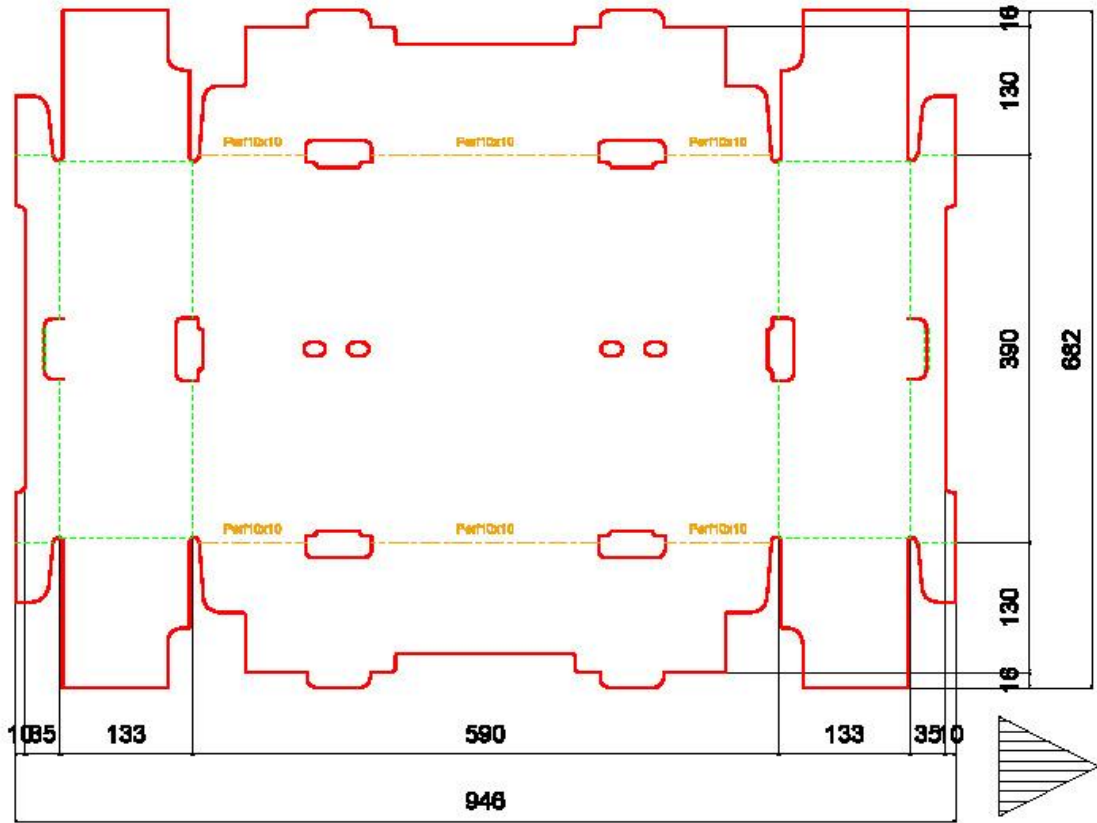
Storage Specification

Temperature Range	10 - 25°C
Store Under Cover	Yes
Pallet Stackable	Yes (Max 2 High)
Additional Information	Do not store in direct sunlight Do not store in damp environments





Customer: Smurfit Kappa Green	Cust No: 200406	Spec No: 703415
Cust Ref: 600 x 400 x 140 M/E (Alt Depth)	Closure: Unglued	Project No: UK2001NOR0321
Internal Dimension: 582 x 382 x 125	Flute: B/C	Fefco Code: 90005, D/C
Blank Size: 946 x 682	COUA: 0.565sq m	Rack No: 7043
		Forme No: 10
		Product No: 174



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CONFIDENTIAL

INSIDE VIEW	Layer Notes: (NORGERAY 23/04/2007)	Production App:	Designer: NORGERAY
			Date: 23/04/2007

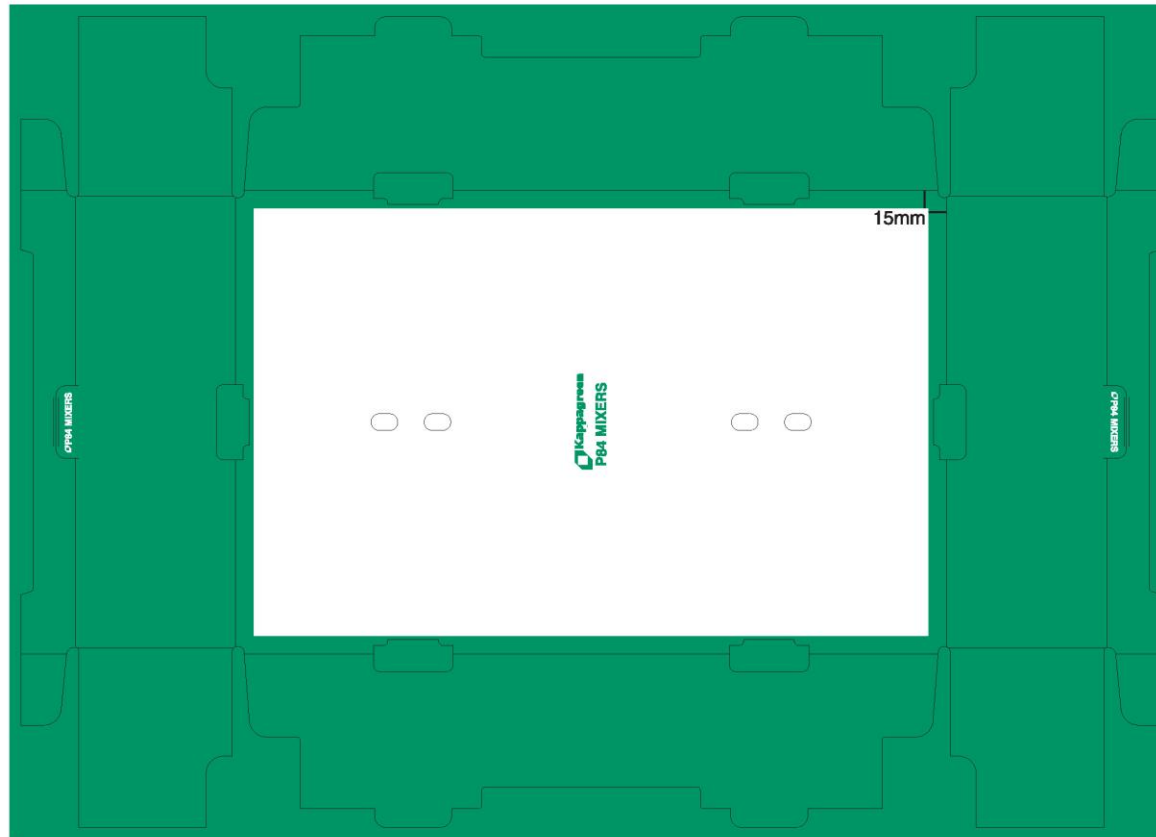
PDF created with pdfFactory trial version www.software-partners.co.uk

CUST No:	200537
CAG No:	34
CAL No:	1

CUSTOMER	Edmed
CUST REF:	60x40x140 kraft green
COLOUR	1.Green 612 2.
ORDER:	3. 4.

SUPPLIER:	V&W GRAPHICS
SUPPLIER REF:	VW31989
DATE:	20-09-04
MACHINE:	WARD

Drawing No:	703415	NO OUT:	2
REMARKS			



RACK No 40

		-8	-5	-4	-3	-2	-1	0	+1	+2	+3	+4	+5	+6
A	466	0	0	0	0	0	506	506	0	0	0	0	0	0
B	0	0	0	0	0	0	0	0	0	0	0	0	0	0
C	0	0	0	0	0	0	0	0	0	0	0	0	0	0
D	0	0	0	0	0	0	0	0	0	0	0	0	0	0

SETTING HISTORY	INK VISCOSITY	UNIT 1		IMPRESSION	UNIT 1	
		UNIT 2			UNIT 2	
		UNIT 3			UNIT 3	
		UNIT 4			UNIT 4	

SKG UK Performance Evaluation Centre,
Smurfit Kappa Northampton,
Moulton Way,
Northampton,
NN3 6XJ

Date: 9th August 2007

DECLARATION OF COMPLIANCE	
PACKAGING INTENDED TO BE IN CONTACT WITH FOODSTUFF	
Company:	Smurfit Kappa Northampton
Product:	Corrugated Fibreboard Manufactured For Franklin Edmed

1. We hereby declare that the papers used for the production of the corrugated packaging produced by Smurfit Kappa Northampton Corrugated plant complies with purity, organoleptic inertness and no transfer of antimicrobial product specifications as laid down in the following regulations:

- **Regulation 1935/2004** of Council and European Parliament on 27-10-2004.
- **Resolution AP (2002)1** : Paper and Board - Material and articles intended to come into contact with foodstuff.
- **German recommendation BfR XXXVI** on papers and boards intended to come into contact with foodstuffs ("Deutschen Empfehlung XXXVI zur gesundheitlichen Beurteilung von Kunststoffen im Rahmen des Lebensmittel- und Bedarfsgegenständegesetzes, 34. Mitteilung, Bundesgesundheitsblatt 10, 14 (1967), einschließlic 206. Mitteilung, Bundesgesundheitsblatt 46, 444 (2003), stand vom 1.2.2005. »).
- **French Decree n° 92/631** relating to material and objects intended to come into contact with foodstuffs, products and beverages for human or animal food, completed by the guide for Good Manufacturing Practice of

papers and boards and converted paper and board articles intended for food contact use (“Guide de Bonnes Pratiques pour la fabrication des papiers et cartons et des articles transformés en papier et carton destinés au contact des denrées alimentaires” BPF) and completed by the Information Note n° 2004-64 of a department (DGCCRF) of the French ministry for Economy, Finance and Industry.

2. We declare that Smurfit Kappa Northampton Corrugated plant has implemented a management system for the safety of packaging intended to be in contact with foodstuff (BRC/IOP), in compliance with the requirements of Regulation 1935/2004/EC and Resolution AP(2002)1 both relating to material and objects intended to come into contact with foodstuffs. The site is certified to BRC/IOP food contact standard by the Royal Society for the Promotion of Health. The most recent audit is available on request.

This allows us to state that the corrugated fibreboard produced by Smurfit Kappa Northampton complies with the framework regulation 1935/2004/EC and can be used safely for food packaging. Corrugated fibreboard manufactured by Smurfit Kappa Northampton can be used in direct contact with type Type II & III foodstuff (dry, non fatty foodstuff).

Mrs. C. Haywood

UK Product Support Manager

Performance Evaluation Centre