

## **Machine Erect Product Specification**

### **General Data**

Edmed Stock Description	600 x 400 x 100 Black
Customer	Stock Item
Inner Dimensions (mm) LxWxH	580 x 380(368) x 100
Outer Dimensions (mm) LxWxH	591 x 394 x 113
Box Weight (gms) (+/- 5%)	415
Promoted Use	Outer Packaging
Forme No.	10031/6
CAG No.	290

### **Material Specifications**

Composition Code	BC
Closure Type	Hotmelt Glue
Inner Colour	Brown Kraft
Outer Colour	Black
Number of Colours	1 colour on Brown
Percentage Recycled	70%
Percentage Recyclable	100%

### **Delivery Specification**

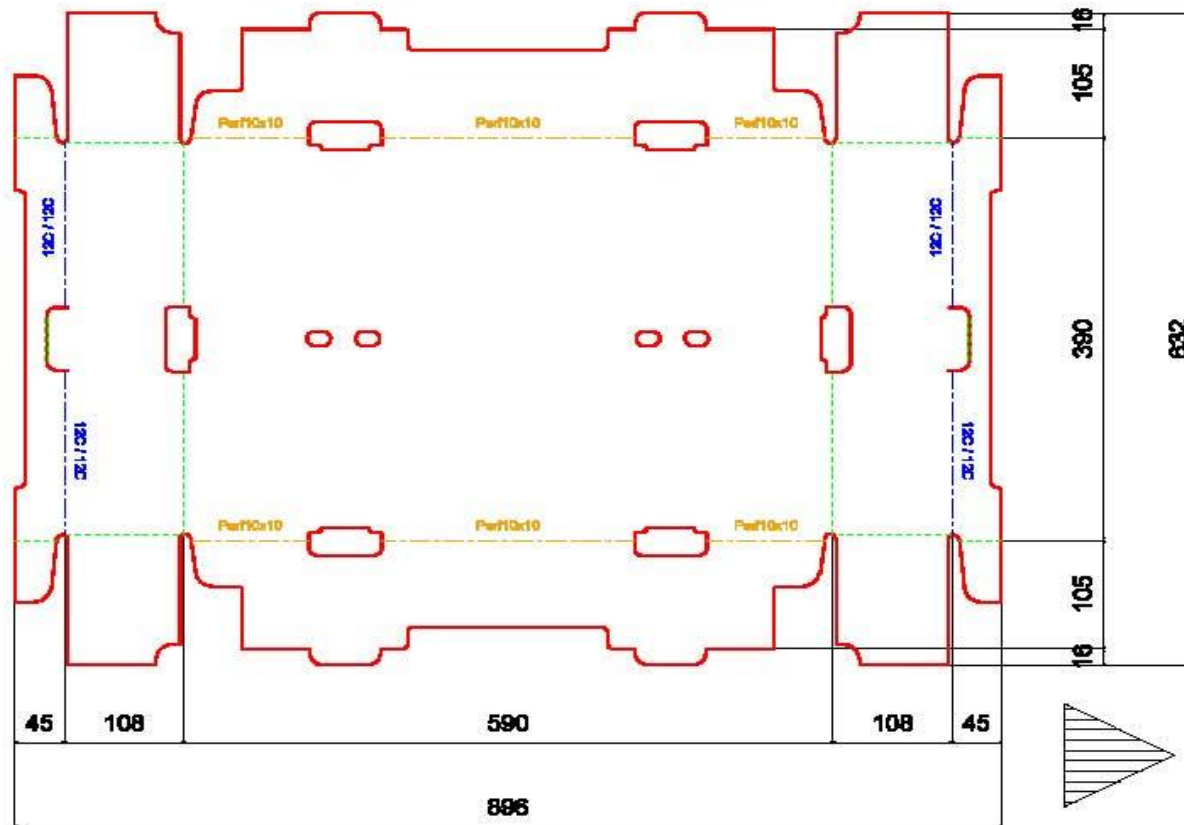
Pallet Type	Wood / Plastic
Pallet Size	1200 x 1000 (Std)
Boxes per Pallet	95
Pallet Traceability Label	Yes
Top Box Upside Down	Yes
Pallet Wrapped	Yes

### **Storage Specification**

Temperature Range	10 - 25°C
Store Under Cover	Yes
Pallet Stackable	Yes (Max 2 High)
Additional Information	Do not store in direct sunlight Do not store in damp environments



Customer: Smurfit Kappa Green	Cust No: 200406	Spec No: 702295
Cust Ref: 600 x 400 x 100 Mixer	Closure: Unglued	Project No: UK2000NOR1238
Internal Dimension: 582 x 382 x 100	Flute: B/C	Fefco Code: 90005, D/C
Blank Size: 896 x 632	COUA: 0.494sq m	Rack No: 7072/7025
		Forme No: 10031/6
		Product No: 146



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**CONFIDENTIAL**

**INSIDE VIEW**

Layer Notes: 7072 DRO Set / 7025 Ward Set  
(NORGERAY 07/06/2007)

Production App:

Designer: NORGERAY

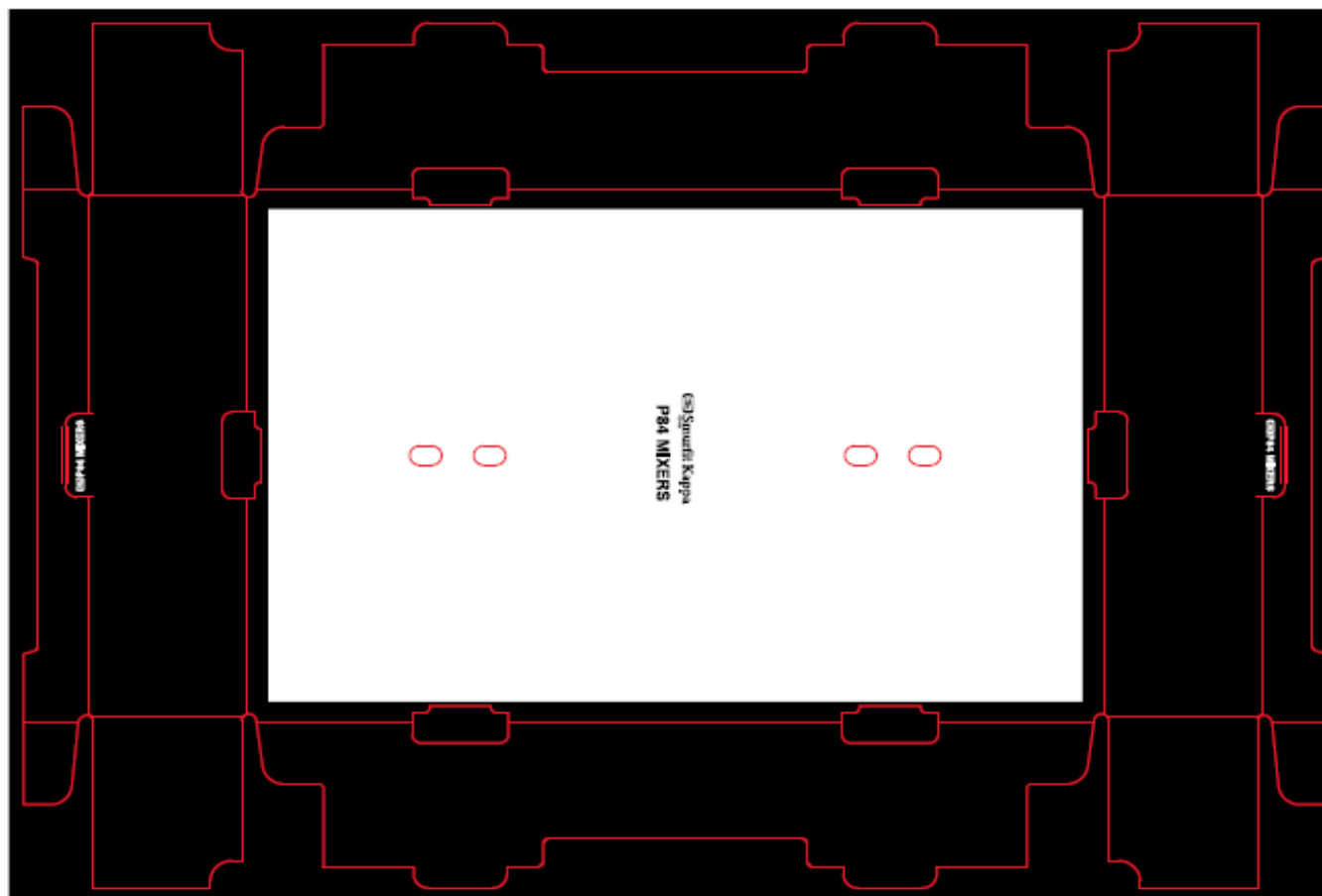
Date: 07/06/2007

CUST No:	200537
CAG No:	290
CAL No:	1

CUSTOMER	Frank Edmed & Sons		
CUST REF:	m/e 600x400x100 Black		
COLOUR	1.Black 11	2.	
ORDER:	3.	4.	

SUPPLIER:	V & W GRAPHICS
SUPPLIER REF:	VW62263
DATE:	25-03-08
MACHINE:	Ward

Drawing No:	702295	NO OUT:	2
REMARKS			



RACK No	517
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SETTING HISTORY	INK VISCOSITY	UNIT 1		IMPRESSION	UNIT 1	
		UNIT 2			UNIT 2	
		UNIT 3			UNIT 3	
		UNIT 4			UNIT 4	

SKG UK Performance Evaluation Centre,  
Smurfit Kappa Northampton,  
Moulton Way,  
Northampton,  
NN3 6XJ

Date: 9<sup>th</sup> August 2007

<b>DECLARATION OF COMPLIANCE</b>	
<b>PACKAGING INTENDED TO BE IN CONTACT WITH FOODSTUFF</b>	
Company:	Smurfit Kappa Northampton
Product:	Corrugated Fibreboard Manufactured For Franklin Edmed

1. We hereby declare that the papers used for the production of the corrugated packaging produced by Smurfit Kappa Northampton Corrugated plant complies with purity, organoleptic inertness and no transfer of antimicrobial product specifications as laid down in the following regulations:

— **Regulation 1935/2004** of Council and European Parliament on 27-10-2004.

— **Resolution AP (2002)1** : Paper and Board - Material and articles intended to come into contact with foodstuff.

— **German recommendation BfR XXXVI** on papers and boards intended to come into contact with foodstuffs ("Deutschen Empfehlung XXXVI zur gesundheitlichen Beurteilung von Kunststoffen im Rahmen des Lebensmittel- und Bedarfsgegenständegesetzes, 34. Mitteilung, Bundesgesundheitsblatt 10, 14 (1967), einschließlich 206. Mitteilung, Bundesgesundheitsblatt 46, 444 (2003), stand vom 1.2.2005. »).

— **French Decree n° 92/631** relating to material and objects intended to come into contact with foodstuffs, products and beverages for human or animal food, completed by the guide for Good Manufacturing Practice of

papers and boards and converted paper and board articles intended for food contact use ("Guide de Bonnes Pratiques pour la fabrication des papiers et cartons et des articles transformés en papier et carton destinés au contact des denrées alimentaires" BPF) and completed by the Information Note n° 2004-64 of a department (DGCCRF) of the French ministry for Economy, Finance and Industry.

2. We declare that Smurfit Kappa Northampton Corrugated plant has implemented a management system for the safety of packaging intended to be in contact with foodstuff (BRC/IOP), in compliance with the requirements of Regulation 1935/2004/EC and Resolution AP(2002)1 both relating to material and objects intended to come into contact with foodstuffs. The site is certified to BRC/IOP food contact standard by the Royal Society for the Promotion of Health. The most recent audit is available on request.

This allows us to state that the corrugated fibreboard produced by Smurfit Kappa Northampton complies with the framework regulation 1935/2004/EC and can be used safely for food packaging. Corrugated fibreboard manufactured by Smurfit Kappa Northampton can be used in direct contact with type Type II & III foodstuff (dry, non fatty foodstuff).

Mrs. C. Haywood

UK Product Support Manager

Performance Evaluation Centre